

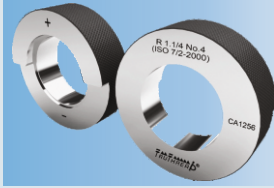


*We don't Sell Gauges,
We Sell Interchangeability*

ISO 17025-2005



**NABL ACCREDITED
LABORATORY**



PRICE LIST

EFFECTIVE FROM 01/04/2019

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**For better & faster Service,
Please ensure that your Enquiry or order should have clear information on,**

- ▶ **Type of Gauge like Thread Plug, Thread Ring, Check Plug for Go Ring, Check Plug for Nogo Ring, Wear Check Plug for Go Ring, Wear Check Plug for Nogo Ring,**
- ▶ **Nominal Diameter of Size Designation, pitch or TPI, class of fit.**
In case class of fit is not known then inform us, component pitch diameter with Maximum & Minimum limits.
- ▶ **National or International specification to be followed.**
- ▶ **For NPT & NPTF Gauges, clearly mention Basic or with Min./Max. Step & details like L1, L2, L3, etc.**
- ▶ **Right hand or Left hand threads.**

I. INDIAN STANDARD (IS)

Basic Dimensions : IS 4218(3)- 1999

IS 4218(4)-2001

Gauging Practice : IS 2334-2001

**II. INTERNATIONAL ORGANISATION
FOR STANDARDIZATION**

Basic Dimension : ISO 724 - 1993 (E) &

Gauging Practice : ISO 1502 - 1996, ISO 965/1-1998 (E)

We manufacture Metric Gauges as per ANSI/ASME B1. 16M, BS 3643, DIN 13, JIS standards. Prices on request.



RIGHT HAND					
DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	Check plug Go OR Nogo Ring	WCP Go Ring OR WCP Nogo Ring
		'6H'	'6g'	'6g'	'6g'
		Double End	Nos.	Double End	Single End
1.6	0.35	₹ 1930	₹ 5040	₹ 2900	₹ 1930
1.8	0.35	1930	5040	2900	1930
2	0.4	1270	2210	1900	1270
2.2	0.45	1270	2210	1900	1270
2.3	0.4	1600	2210	2400	1600
2.5	0.45	1270	1660	1900	1270
	0.35	1935	2540	2900	1930
2.6	0.45	1550	2210	2310	1540
3	0.50	860	995	1290	860
	0.35	1550	1780	2310	1540
3.5	0.60	860	995	1290	860
	0.35	1550	1780	2310	1540
4	0.70	860	995	1290	860
	0.50	1270	1410	1900	1270
	0.75	1270	1410	1900	1270
4.5	0.75	1270	1410	1900	1270
	0.50	1270	1410	1900	1270
5	0.80	830	995	1240	830
	0.50	1270	1410	1900	1270
	0.75	1270	1410	1900	1270
5.5	0.50	1270	1410	1900	1270
6	1.00	830	995	1240	830
	0.75	1270	1410	1900	1270
	0.50	1930	2820	2900	1930
7	1.00	830	995	1240	830
	0.75	1270	1410	1900	1270
	0.50	1930	2820	2900	1930
8	1.25	830	995	1240	830
	1.00	830	995	1240	830
	0.75	1270	1410	1900	1270
	0.50	1935	2820	2900	1930
9	1.25	830	995	1240	830
	1.00	830	995	1240	830
	0.75	1270	1410	1900	1270
	0.50	1930	2820	2900	1930
10	1.50	860	1050	1290	860
	1.25	830	995	1240	830
	1.00	830	995	1240	830
	0.75	1270	1410	1900	1270
	0.50	1930	2820	2900	1930
11	1.50	860	1050	1290	860
	1.00	830	995	1240	830
	0.75	1270	1410	1900	1270

DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	Check plug Go OR Nogo Ring	WCP Go Ring OR WCP Nogo Ring
		'6H'	'6g'	'6g'	'6g'
		Double End	Nos.	Double End	Single End
12	1.75	₹ 860	₹ 1050	₹ 1290	₹ 860
	1.50	860	1050	1290	860
	1.25	830	995	1240	830
	1.00	830	995	1240	830
	0.75	1270	1410	1900	1270
	0.50	1930	2820	2900	1930
14	2.00	1125	1490	1690	1130
	1.50	960	1050	1440	960
	1.25	960	1050	1440	960
	1.00	960	1050	1440	960
15	0.75	1525	1680	2280	1520
	1.50	1325	1500	1990	1320
16	1.00	1325	1500	1990	1320
	2.00	1125	1490	1690	1130
	1.50	960	1050	1440	960
	1.25	1690	2440	2535	1690
	1.00	960	1050	1440	960
17	0.75	1930	2820	2900	1930
	1.50	1325	1450	1990	1320
	1.00	1325	1450	1990	1320
18	2.50	1540	1880	2300	1530
	2.00	1270	1770	1900	1270
	1.50	1180	1770	1770	1180
	1.00	1180	1240	1770	1180
20	2.50	1540	2410	2300	1530
	2.00	1270	2150	1900	1270
	1.50	1180	1550	1770	1180
	1.00	1180	1550	1770	1180
22	2.50	1600	2410	2390	1600
	2.00	1330	2210	1990	1320
	1.50	1210	1550	1815	1210
	1.00	1210	1550	1815	1210
24	3.00	1600	2430	2400	1600
	2.00	1330	2210	1960	1320
	1.50	1210	1750	1820	1210
	1.00	1210	1750	1820	1210
25	2.00	1450	2260	2180	1450
	1.50	1380	1990	2070	1380
	1.00	1380	1990	2070	1380
26	1.50	1570	1990	*	*
	1.00	2380	1990*	*	*
27	3.00	2170	2980	*	*
	2.00	1720	2260	*	*

I.S.O METRIC THREAD GAUGES

Pl. refer notes for Prices of gauges not covered in this table.

I. INDIAN STANDARD (IS)

Basic Dimensions : IS 4218(3)- 1999

IS 4218(4)-2001

Gauging Practice : IS 2334-2001

II. INTERNATIONAL ORGANISATION FOR STANDARDIZATION

Basic Dimension : ISO 724 - 1993 (E) &

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We manufacture Metric Gauges as per ANSI/ASME B1. 16M, BS 3643, DIN 13, JIS standards. Prices on request.



RIGHT HAND			
DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Double End	Nos.
27	1.50	₹ 1570	₹ 1990
	1.00	2380	1990
28	2.00	1720	2260
	1.50	1570	1990
	1.00	2380	1990
30	3.50	2990	3410
	3.00	2380	3160
	2.00	1900	2680
	1.50	1820	2480
	1.00	2380	3170
32	2.00	1900	2680
	1.50	1820	2480
	1.00	2380	3170
33	3.50	2990	3410
	3.00	2380	3160
	2.00	1900	2680
	1.50	1820	2480
	1.00	2380	3490
34	1.50	1820	2480
	1.00	2430	3490
35	1.50	1820	2480
	1.00	2430	3490
36	4.00	3290	3410
	3.00	2380	3160
	2.00	1990	2680
	1.50	1820	2480
	1.00	2430	3490
38	1.50	1820	2480
	1.00	2430	3490
39	4.00	3290	3410
	3.00	2380	3160
	2.00	1990	2680
	1.50	1820	2480
	1.00	2430	3490
40	3.00	2510	3160
	2.00	1990	2680
	1.50	1820	2480
	1.00	2670	3490
42	4.50	3910	4565
	4.00	3910	4100
	3.00	3060	3920
	2.00	2230	3360
	1.50	2160	3170
	1.00	2870	3860
45	4.50	3910	4565

DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Double End	Nos.
45	4.00	₹ 3910	₹ 4100
	3.00	3060	3920
	2.00	2230	3360
	1.50	2160	3170
48	1.00	2870	3860
	5.00	4620	4565
	4.00	3910	4100
	3.00	3060	3920
	2.00	2230	3360
50	1.50	2160	3170
	1.00	2870	3860
	3.00	3060	3920
	2.00	2230	3360
	1.50	2160	3170
52	1.00	2870	3860
	5.00	4800	5750
	4.00	4675	5320
	3.00	3590	4800
55	2.00	2700	4190
	1.50	2530	4020
	4.00	4675	5320
	3.00	3580	4800
56	2.00	2700	4190
	1.50	2530	4020
	5.50	4800	5890
	4.00	4675	5320
58	3.00	3580	4800
	2.00	2700	4190
	1.50	2530	4020
	4.00	4675	5320
60	5.50	4800	5890
	4.00	4675	5320
	3.00	3580	4800
	2.00	2700	4190
62	1.50	2530	4020
	4.00	4675	5320
	3.00	3580	4800
	2.00	2700	4190
64	1.50	2530	4020
	6.00	5550	6350
	4.00	4675	5320
	3.00	3580	4800

I.S.O METRIC THREAD GAUGES

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RIGHT HAND

DIA.	PITCH	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Double End	Nos.
64	2.00	₹ 2700	₹ 4190
	1.50	2600	4020
65	4.00	4675	5320
	3.00	3580	4800
	2.00	2700	4800
	1.50	2600	4020

Above 65mm Diameter, Plug Gauges are supplied **ONLY** as Single Go fitted on One Handle (S/E) And Single Nogo fitted on another Handle (S/E). You have to place order for Go & Nogo separately.

DIA.	PITCH	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Single End	Nos.
68	6.00	₹ 3050	₹ 6350
	4.00	2570	5315
	3.00	2020	4800
	2.00	1490	4190
	1.50	1360	4020
70	6.00	3050	6350
	4.00	2570	5315
	3.00	2020	4800
	2.00	1490	4190
	1.50	1360	4020
72	6.00	3050	6350
	4.00	2570	5315
	3.00	2020	4800
	2.00	1490	4190
	1.50	1360	4020
75	4.00	2570	5315
	3.00	2020	4800
	2.00	1490	4190
	1.50	1360	4020
76	6.00	3640	7260
	4.00	3060	6555
	3.00	2310	6070
	2.00	1735	5290
	1.50	1630	4960
78	2.00	1735	5290
	1.50	1630	4960
80	6.00	3640	7260
	4.00	3060	6555
	3.00	2310	6070
	2.00	1735	5290
	1.50	1630	4960
82	2.00	1735	5290

DIA.	PITCH	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Single End	Nos.
82	1.50	₹ 1630	₹ 4960
85	6.00	3640	7260
	4.00	3060	6555
	3.00	2310	6070
	2.00	1735	5290
	1.50	1630	4960
90	6.00	4270	8550
	4.00	3575	8250
	3.00	2805	7655
	2.00	2100	6720
	1.50	1990	6310
95	6.00	4270	8550
	4.00	3575	8250
	3.00	2805	7655
	2.00	2100	6720
100	6.00	4270	8550
	4.00	3575	8250
	3.00	2805	7655
	2.00	2100	6720
105	6.00	5280	11320
	4.00	3870	10450
	3.00	3700	9810
	2.00	2600	7720
110	6.00	5280	11320
	4.00	3870	10450
	3.00	3700	9810
	2.00	2600	7720
115	6.00	5280	11320
	4.00	3870	10450
	3.00	3700	9810
	2.00	2600	7720
120	6.00	5280	12925
	4.00	4040	11495
	3.00	3860	10810
	2.00	2700	8490
125	6.00	5600	12925
	4.00	4040	11495
	3.00	3860	10810
	2.00	2700	8490

I.S.O METRIC THREAD GAUGES

Pl. refer notes for Prices of gauges not covered in this table.

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RIGHT HAND			
DIA.	PITCH	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Single End	Nos.
125	1.50	₹ 2600	₹ 7880
130	6.00	5370	12940
	4.00	4040	11495
	3.00	3860	10810
	2.00	2700	8490
	1.50	2600	7875
135	6.00	7040	14380
	4.00	4565	12240
	3.00	4360	11470
	2.00	3310	9480
	1.50	3160	8990
140	6.00	7040	14380
	4.00	4565	12250
	3.00	4360	11470
	2.00	3310	9480
	1.50	3160	8990
145	6.00	7040	14380
	4.00	4565	12250
	3.00	4360	11470
	2.00	3310	9480
	1.50	3160	8990
150	6.00	8490	15590
	4.00	5550	12940
	3.00	5290	12075
	2.00	3990	9820
	1.50	3825	9430
155	6.00	8490	15590
	4.00	5550	12940
	3.00	5290	12075
	2.00	3990	9820
	1.50	3825	9430
160	6.00	8490	12590
	4.00	5550	12940
	3.00	5290	12075
	2.00	3990	9820
	1.50	3825	9430
165	6.00	9650	18770
	4.00	6760	15480

DIA.	PITCH	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'6H'	'6g'
		Single End	Nos.
165	3.00	₹ 6450	₹ 14450
	2.00	4890	11080
	1.50	4670	10590
170	6.00	9650	18770
	4.00	6760	15480
	3.00	6450	14450
	2.00	4890	11080
	1.50	4670	10590
175	6.00	9650	18770
	4.00	6760	15480
	3.00	6450	14450
	2.00	4890	11080
	1.50	4670	10590
180	6.00	10450	20610
	4.00	7850	16980
	3.00	7500	15820
	2.00	5650	12350
	1.50	5380	11740
185	6.00	10450	20610
	4.00	7850	16980
	3.00	7500	15820
	2.00	5650	12350
	1.50	5380	11740
190	6.00	10450	20610
	4.00	7850	16980
	3.00	7500	15820
	2.00	5650	12350
	1.50	5380	11740
195	6.00	12800	21770
	4.00	9010	18020
	3.00	8600	17200
	2.00	6500	13560
	1.50	6180	12900
200	6.00	12800	21770
	4.00	9010	18020
	3.00	8600	17200
	2.00	6500	13560
	1.50	6180	12900

I.S.O METRIC THREAD GAUGES

Pl. refer notes for Prices of gauges not covered in this table.

NOTES

Prices above 200 mm on request

THREAD PLUGS OTHER THAN '6H' CLASS

Add 25% on the price of corresponding '6H' class thread plug.

THREAD RINGS OTHER THAN '6g' CLASS.

Nom. Dia. up to 25mm, Add 40% on the price of corresponding '6g' class Thread Ring.

Nom. Dia. over 25mm, Add 25% on the price of corresponding '6g' class thread Ring

LEFT HAND THREAD PLUGS

Add 50% on the Price of Corresponding RIGHT HAND thread plug.

LEFT HAND THREAD RINGS

Add 50% on the price of Corresponding RIGHT HAND Thread Ring

UNIFIED THREAD GAUGES

RIGHT HAND					
DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	Check plug Go OR Nogo Ring	WCP Go Ring OR WCP Nogo Ring
		'2B'	'2A'	'2A'	'2A'
		Double End	Nos.	Double End	Single End
No. 0	80 UNC	₹ 2600	₹	₹ 3900	₹ 2600
No. 1	64 UNC	2600		3900	2600
	72 UNF	2600		3900	2600
No. 2	56 UNC	2600		3900	2600
	64 UNF	2600		3900	2600
No. 3	48 UNC	2600		3900	2600
	56 UNF	2600		3900	2600
No. 4	40 UNC	980	1380	1470	980
	48 UNF	980	1380	1470	980
No. 5	40 UNC	980	1380	1470	980
	44 UNF	980	1380	1470	980
No. 6	32 UNC	980	1380	1470	980
	40 UNF	980	1380	1470	980
No 8	32 UNC	980	1380	1470	980
	36 UNF	980	1380	1470	980
No 10	24 UNC	980	1380	1470	980
	32 UNF	980	1380	1470	980
No 12	24 UNC	980	1380	1470	980
	28 UNF	980	1380	1470	980
	32 UNEF	1490	1380	2240	1490
1/4"	20 UNC	980	1380	1470	980
	28 UNF	980	1380	1470	980
	32 UNEF	1490	2810	2240	1490
5/16"	18 UNC	980	1380	1470	980
	24 UNF	980	1380	1470	980
	32 UNEF	1490	2810	2240	1490
3/8"	18 UNC	980	1380	1470	980
	24 UNF	980	1380	1470	980
	32 UNEF	1490	2810	2240	1490
7/16"	14 UNC	980	1490	1470	980
	20 UNF	980	1380	1470	980
	28 UNEF	1490	2810	2240	1490
1/2"	13UNC	980	1490	1470	980
	20 UNF	980	1380	1470	980
	28 UNEF	1490	2810	2240	1490
9/16"	12 UNC	1130	2240	1700	1130
	18 UNF	1130	1600	1700	1130
	20 UN	1710	3255	2560	1710
	24 UNEF	1710	3255	2560	1710
5/8"	11 UNC	1600	3255	2390	1600
	18 UNF	1320	3255	1980	1320
	20 UN	2250	3255	3370	2250

RIGHT HAND					
DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	Check plug Go OR Nogo Ring	WCP Go Ring OR WCP Nogo Ring
		'2B'	'2A'	'2A'	'2A'
		Double End	Nos.	Double End	Single End
5/8"	24 UNEF	₹ 2250	₹ 3255	₹ 3370	₹ 2250
11/16"	12 UNC	2250	3255	3370	2250
	18 UNF	2250	3255	3370	2250
	20 UN	2250	3255	3370	2250
	24 UNEF	2250	3255	3370	2250
3/4"	10 UNC	1750	2340	2625	1750
	12 UN	2250	3255	3370	2250
	16 UNF	1320	1600	1980	1320
	20 UNEF	2250	3255	3370	2250
13/16"	12 UN	2250	3255	3370	2250
	16 UNF	2250	3255	3370	2250
	20 UNEF	2250	3255	3370	2250
7/8"	9 UNC	2380	3580	3560	2380
	12 UN	2250	3560	3370	2250
	14 UNF	1330	1600	1990	1330
	16 UN	2250	3560	3370	2250
	20 UNEF	2250	3560	3370	2250
15/16"	12 UN	2250	3560	3370	2250
	16 UN	2250	3560	3370	2250
	20 UNEF	2250	3560	3370	2250
1"	8 UNC	2380	3580	3560	2380
	12 UNF	2250	3560	3370	2250
	14 UNS	2250	3560	3370	2250
	16 UN	2250	3560	3370	2250
	20 UNEF	2250	3560	3370	2250
1.1/16"	8 UN	3530	5290	*	*
	12 UN	2260	2480	*	*
	16 UN	2260	2480	*	*
	18 UNEF	3260	4210	*	*
1.1/8"	7 UNC	3700	5550	*	*
	12 UNF	2260	2480	*	*
	16 UN	2260	2480	*	*
	18 UNEF	3260	4210	*	*
1.3/16"	7 UN	3700	5550	*	*
	12 UNF	2480	3260	*	*
	16 UN	2480	3260	*	*
	18 UNEF	3260	4210	*	*
1.1/4"	7 UNC	3700	5550	*	*
	8 UN	3700	5550	*	*
	12 UNF	2480	3260	*	*
	16 UN	2480	3260	*	*
	18 UNEF	3260	4960	*	*
	20 UN	3260	4960	*	*

UNIFIED THREAD GAUGES

Pl. refer notes for Prices of gauges not covered in this table.

UNIFIED THREAD GAUGES

RIGHT HAND				RIGHT HAND			
DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo	DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		'2B'	'2A'			'2B'	'2A'
		Double End	Nos.			Double End	Nos.
1.5/16"	8 UN	₹ 3700	₹ 5550	1.3/4"	5 UNC	₹ 5200	₹ 7880
	12 UN	2480	3260		8 UN	4210	6240
	16 UN	2480	3260		12 UN	2850	3625
	18 UNEF	3260	4960		16 UN	2850	3625
	20 UN	3260	4960		20 UN	3580	5565
1.3/8"	6 UNC	₹ 3700	₹ 5550	1.13/16"	8 UN	4210	6240
	8 UN	3700	5550		12 UN	2850	3625
	12 UNF	2480	3260		16 UN	2850	3625
	16 UN	2480	3260		20 UN	3580	5565
	18 UNEF	3260	4960	1.7/8"	8 UN	4220	6240
	20 UN	3260	4960		12 UN	2850	3625
1.7/16"	6 UN	₹ 3700	₹ 5550		16 UN	2850	3625
	8 UN	3700	5550		20 UN	3580	5565
	12 UN	2480	3260	1.15/16"	8 UN	4220	6240
	16 UN	2480	3260		12 UN	2850	3625
	18 UNEF	3260	4960		16 UN	2850	3625
	20 UN	3260	4960		20 UN	3580	5565
1.1/2"	6 UNC	3700	5500	2"	4.5 UN	5190	7940
	8 UN	3700	5500		8 UN	4220	6240
	12 UNF	2480	3260		12 UN	2850	3625
	16 UN	2480	3260		16 UN	2850	3625
	18 UNEF	3260	4960		20 UN	3580	5565
	20 UN	3260	4960	2.1/8"	6 UN	6490	8660
1.9/16"	6 UN	4210	6240		8 UN	5260	6875
	8 UN	4210	6240		12 UN	3380	4880
	12 UN	2850	3625		16 UN	3380	4880
	16 UN	2850	3625	2.1/4"	4.5 UNC	6490	8660
	18 UNEF	3580	5565		8 UN	5260	6875
	20 UN	3580	5565		12 UN	3380	4880
1.5/8"	8 UN	4210	6240		16 UN	3380	4880
	12 UN	2850	3625	2.3/8"	8 UN	5260	6875
	16 UN	2850	3625		12 UN	3380	4880
	18 UNEF	3580	5565		16 UN	3380	4880
	20 UN	3580	5665	2.1/2"	4 UNC	6490	8660
1.11/16"	8 UN	4210	6240		8 UN	5260	6875
	12 UN	2850	3625		12 UN	3380	4880
	16 UN	2850	3625		16 UN	3380	4880
	18 UNEF	3580	5565				
	20 UN	3580	5565				

UNIFIED THREAD GAUGES

Above Dia. 2.1/2", Plug Gauges are supplied as Go separate & Nogo separate (Single End). You have to place separate order for Go & separate for Nogo.

UNIFIED THREAD GAUGES

RIGHT HAND				RIGHT HAND			
DIA.	TPI	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo	DIA.	TPI	Thread Plugs Go OR Nogo	Thread Rings Go OR Nogo
		'2B'	'2A'			'2B'	'2A'
		Single End	Nos.			Single End	Nos.
2.5/8"	8UN	₹ 2830	₹ 6875	3.3/4"	4 UNC	₹ 5335	₹ 12300
	12 UN	1770	4480		8 UN	4280	10570
	16 UN	1770	4480		12 UN	2820	7465
2.3/4"	4 UN	3320	8660		16 UN	2820	7465
	8 UN	2830	6875	4"	4 UNC	5335	12300
	12 UN	1760	4880		8 UN	4280	10570
	16 UN	1760	4880		12 UN	2820	7465
2.7/8"	8 UN	2830	6875		16 UN	2820	7465
	12 UN	1760	4880	5"	4 UNC	6360	13860
	16 UN	1760	4880		8 UN	5480	12080
3"	4 UNC	4210	10725		12 UN	4850	9555
	8 UN	3255	8550		16 UN	3920	9090
	12 UN	2260	5980	6"	4 UNC	9530	16240
	16 UN	2260	5980		8 UN	7510	13310
3.1/8"	4 UNC	4210	10725		12 UN	5575	11080
	8 UN	3255	8550		16 UN	4740	10640
	12 UN	2260	5980	7"	4 UNC	11220	20100
	16 UN	2260	5980		8 UN	9295	16225
3.1/4"	4 UNC	4210	10725		12 UN	7170	13610
	8 UN	3255	8550		16 UN	6310	13030
	12 UN	2260	5980	8"	4 UNC	13290	22520
	16 UN	2260	5980		8 UN	10430	18250
3.1/2"	4 UNC	5335	12300		12 UN	8960	15130
	8 UN	4280	10570		16 UN	7860	14560
	12 UN	2820	7465				
	16 UN	2820	7465				

UNIFIED THREAD GAUGES

Pl. refer notes for Prices of gauges not covered in this table.

NOTES

Prices above 8 inches on request

THREAD PLUGS OTHER THAN '2B' CLASS

Add 25% on the price of corresponding '2B' class thread plug.

THREAD RINGS OTHER THAN '2A' CLASS.

Nom. Dia. up to 1" Add 40% on the price of corresponding '2A' class Thread Ring.

Nom. Dia. over 1" Add 25% on the price of corresponding '2A' class thread Ring

LEFT HAND THREAD PLUGS

Add 50% on the Price of Corresponding RIGHT HAND thread plug.

LEFT HAND THREAD RINGS

Add 50% on the price of Corresponding RIGHT HAND Thread Ring

TYPES of series based on Diameter TPI combination

UNC - Unified National Coarse.

UNF - Unified National Fine.

UNEF - Unified National Extra Fine.

UN - Unified National Series for Constant Pitch.(4, 6, 8, 12, 16, 20, 28, 32, TPI)

UNS - Unified National Special (Special Diameter TPI Combinations).

Recommended classes:

External Threads (Thread Ring Gauges) 1A, 2A & 3A.

Internal Threads (Thread Plug Gauges) 1B, 2B & 3B

BSW / BSF THREAD GAUGES.

RIGHT HAND		MEDIUM CLASS	
DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		Double End	Nos.
1/8 (0.125)	40 BSW	₹ 3780	₹ 4275
3/16 (0.1875)	24 BSW	2510	2890
	32 BSF	2510	2890
1/4 (0.25)	20 BSW	2510	2890
	26 BSF	2510	2890
5/16 (0.3125)	18 BSW	2510	2890
	22 BSF	2510	2890
3/8 (0.375)	16 BSW	2510	2890
	20 BSF	2510	2890
7/16 (0.4375)	14 BSW	2510	2890
	18 BSF	2510	2890
1/2 (0.5)	12 BSW	2510	2890
	16 BSF	2510	2890
9/16 (0.5625)	12 BSW	3350	4050
	16 BSF	3350	4050

RIGHT HAND		MEDIUM CLASS	
DIA.	TPI	Thread Plugs Go & Nogo	Thread Rings Go OR Nogo
		Double End	Nos.
9/16 (0.5625)	26 Whits	₹ 3350	₹ 4050
	26 BSB	3350	4050
5/8 (0.625)	11 BSW	3350	4050
	14 BSF	3350	4050
3/4 (0.75)	10 BSW	4540	6350
	12 BSF	4540	6350
7/8 (0.875)	9 BSW	4540	6350
	11 BSF	4540	6350
1	8 BSW	4540	6810
	10 BSF	4540	6810
1.1/8 (1.125)	7 BSW	8190	9000
	9 BSF	8190	9000
1.1/4 (1.25)	7 BSW	8190	9000
	9 BSF	8190	9000
1.1/2 (1.5)	6 BSW	8190	9000
	8 BSF	8190	9000

NOTES

Prices not covered here on request

THREAD PLUGS OTHER THAN MEDIUM CLASS.

Add 25% on the price of corresponding 'Medium' Class plug

THREAD RINGS OTHER THAN 'MEDIUM' CLASS.

Nom. Dia. up to 1" Add 40% on the price of corresponding 'Medium' class Thread Ring.

Nom. Dia. over 1" Add 25% on the price of corresponding 'Medium' class thread Ring

LEFT HAND THREAD PLUGS

Add 50% on the Price of Corresponding RIGHT HAND thread plug.

LEFT HAND THREAD RINGS

Add 50% on the price of Corresponding RIGHT HAND Thread Ring

Basic Dimension : B. S. 93 - 1951

Gauging Practice : B. S. 919, Part II - 2007

BRITISH ASSOCIATION (BA) THREAD GAUGES.

RIGHT HAND		NORMAL CLASS	
SIZE	Thread Plugs Go & Nogo	Thread Ring Go OR Nogo	
	Double End	Nos.	
2 B.A	₹ 3840	₹ 4235	
3 B.A	3840	4235	
4 B.A	3840	4235	

RIGHT HAND		NORMAL CLASS	
SIZE	Thread Plugs Go & Nogo	Thread Ring Go OR Nogo	
	Double End	Nos.	
5 B.A	₹ 3840	₹ 4235	
6 B.A	4860	6200	
7 B.A	4860	6200	

NOTES

THREAD PLUGS OTHER THAN 'NORMAL' CLASS.

Add 50% on the price of corresponding 'Normal' Class Thread Plug.

THREAD RINGS OTHER THAN 'NORMAL' CLASS.

Add 50% on the price of corresponding 'Normal' Class Thread Ring.

LEFT HAND THREAD PLUGS

Add 100% on the Price of Corresponding RIGHT HAND thread plug.

LEFT HAND THREAD RINGS

Add 100% on the price of Corresponding RIGHT HAND Thread Ring

BSW / BSF THREAD GAUGES.

Pl. refer note for Prices of gauges not covered in this table.

BRITISH ASSOCIATION (BA) THREAD GAUGES.

ISO PARALLEL PIPE THREAD GAUGES (BSP)

RIGHT HAND		THREAD PLUG GAUGES		THREAD RING GAUGES
		GENERAL CLASS		CLASS B
DIA.	TPI	Plug General Class Double End	Plug Go OR Go Single End	Ring Class B Go OR No Go
		(Double End)	(Single End)	
G 1/8"	28	₹ 1240	*	₹ 2150
G 1/4"	19	1240	*	2150
G 3/8"	19	1240	*	2150
G 1/2"	14	1580	*	3200
G 5/8"	14	1580	*	3200
G 3/4"	14	1680	*	3360
G 7/8"	14	1680	*	3360
G 1"	11	2520	*	4250
G 1.1/8"	11	2520	*	4250
G 1.1/4"	11	2520	*	4250
G 1.3/8"	11	2730	*	4410
G 1.1/2"	11	2730	*	4410
G 1.3/4"	11	2950	*	5350
G 2"	11	2950	*	5350
G 2.1/4"	11	Above G2, Thread Plug Gauges are supplied as Go separate & Nogo Separate (Single End. Pl. order Go & Nogo separately.	₹ 1820	5350
G 2.1/2"	11		1820	5350
G 2.3/4"	11		2310	6940
G 3"	11		2310	6940
G 3.1/2"	11		3030	8880
G 4"	11		3030	8880
G 5"	11		4450	10980
G 6"	11		6510	13790

LEFT HAND THREADS Add 50% on the Prices of RIGHT HAND Threads.
FOR CLASS A THREAD RINGS Add 20% on the Prices of CLASS B RINGS.

As per IS 15894 - 2011

NGT TAPER GAUGES

RIGHT HAND	TAPER PLUG GAUGES				TAPER RING GAUGES			
Size	Taper Thread Plug L 1	Taper Thread Plug L 9	Taper Plain Plug	Master Taper Thread Plug Gauge	Taper Thread Ring L 1	Taper Thread Ring L 8	Plain Taper Ring to check Crest Truncation	Master Thread Ring Gauge
	Gauge A	Gauge B	Gauge C	M - EXT	Gauge D	Gauge E	Gauge F	M - INT
3/4" - 14	₹ 2850	₹ 2970	₹ 1330	₹ 3270	₹ 4280	₹ 4620	₹ 4895	₹ 5340

Prices of Gauges as per old IS 9121 on request.

ISO PARALLEL PIPE THREAD GAUGES (BSP)

NGT TAPER GAUGES.

NPT TAPER GAUGES.

RIGHT HAND		NPT L1 BASIC STEP		NPT L1 STEP LIMIT	
DIA.	TPI	THREAD PLUG	THREAD RING	THREAD PLUG	THREAD RING
1/16	27	₹ 2365	₹ 4050	₹ 2600	₹ 5280
1/8	27	2365	4050	2600	5280
1/4	18	1980	3660	2175	4800
3/8	18	1980	3660	2175	4800
1/2	14	1980	3135	2175	4080
3/4	14	1980	3135	2175	4080
1	11.1/2	2475	4675	2720	6120
1.1/4	11.1/2	2475	4675	2720	6120
1.1/2	11.1/2	3000	5000	3300	6500
2	11.1/2	3920	5775	4310	7560
2.1/2	8	4750	6300	5225	7860
3	8	4750	6300	5225	7860
3.1/2	8	4750	6300	5225	7860
4	8	7350	9850	8085	11940
4.1/2	8	7525	9550	8275	11940
5	8	8050	10850	8850	13260
6	8	8050	10850	8850	13260
8	8	9950	14050	10950	17580
10	8	10950	15470	12050	19380
12	8	12150	*	13350	*

NOTES**Prices of L2 Thread Ring gauges.**

L2 Basic - Add 25% on the price of corresponding L1 Basic Thread Ring

L2 Step Limit - Add 25% on the price of Corresponding L1 step Thread Ring

Pl. refer note for Prices of gauges not covered in this table.

Basic Dimensions and gauging Practice to

ANSI/ASME B1.20.5 - 1991, H-28 Part II - 1957
(USED FOR DRYSEAL APPLICATION)

NPTF THREAD GAUGES

RIGHT HAND		NPTF THREAD PLUG GAUGE				NPTF THREAD RING GAUGE			
DIA.	TPI	L1 Basic	L3 Basic	L1 Step Limit	L3 Step Limit	L1 Basic	L2 Basic	L1 Step Limit	L2 Step Limit
1/16	27	₹ 2640	₹ 2900	₹ 2900	₹ 3190	₹ 4450	₹ 4890	₹ 5340	₹ 5850
1/8	27	2640	2900	2900	3190	4450	4890	5340	5850
1/4	18	2200	2420	2420	2660	4050	4450	4860	5340
3/8	18	2200	2420	2420	2660	4050	4450	4860	5340
1/2	14	2200	2420	2420	2660	3520	3875	4225	4650
3/4	14	2200	2420	2420	2660	3520	3875	4225	4650
1	11.1/2	2950	3245	3245	3570	5390	5920	6470	7100
1.1/4	11.1/2	2950	3245	3245	3570	5390	5920	6470	7100
1.1/2	11.1/2	3200	3520	3520	3870	6400	7040	7680	8450
2	11.1/2	4300	4730	4730	5200	6400	7040	7680	8450
2.1/2	8	5140	5650	5650	6215	7210	7930	8650	9510
3	8	5140	5650	5650	6215	7210	7930	8650	9510
3.1/2	8	7250	7975	7975	8780	7900	8690	9480	10430
4	8	7820	8600	8600	9460	8600	9460	10320	11350

BSP TAPER THREAD GAUGES (BSPTTr)

RIGHT HAND		Basic Dimensions IS 554 - 1975 Gauging Practice IS 8999 - 1979 OR BS 21 - 1985					
DIA.	TPI	In these specifications 'System A' & System B' are recommended. You have to choose either of these two based on your application					
		Taper Thread Plug	Taper Thread Ring	Taper Thread Plug	Taper Thread Ring	Taper Plain Plug	Taper Plain Ring
		System A	System A	System B	System B	System B	System B
1/8	28	₹ 4585	₹ 7380	₹ 3820	₹ 7380	₹ 2250	₹ 4420
1/4	19	3685	5880	3070	5880	1850	3525
3/8	19	3685	5880	3070	5880	1850	3525
1/2	14	3685	5350	3070	5350	1850	3210
3/4	14	3685	5350	3070	5350	1850	3210
1	11	4800	7800	4000	7800	2400	4680
1.1/4	11	4800	7800	4000	7800	2400	4680
1.1/2	11	4800	7800	4000	7800	2400	4680
2	11	7285	9720	6070	9720	3600	5830
2.1/2	11	7500	9720	6250	9720	3750	5830
3	11	7500	9720	6250	9720	3750	5830
4	11	10950	14650	9125	14650	5475	8790
5	11	13140	16800	10950	16800	6570	10080
6	11	14455	18480	12045	18480	7220	11050

BSP TAPER THREAD GAUGES (BSPTTr)

OR

RIGHT HAND		Basic Dimensions ISO 7/1 - 1994 OR IS - 554 - 1999 Gauging Practice ISO 7/2 - 2000 OR IS 8999 - 2003 BS EN 10226 : 3 - 2005					
DIA.	TPI	Taper Full Form Thread Plug	Taper Full form Thread Plug with relief.	Parallel Full form Thread Ring	Plain Taper Ring	Taper Modified Form Check Plug for Ring	Parallel Modified Thread form Ring Gauge
		Gauge No. 1	Gauge No. 2	Gauge No. 3	Gauge No. 4	Gauge No. 5	Gauge No. 6
1/8	28	₹ 3820	₹ 4950	₹ 7380	₹ 4420	₹ 4585	₹ 6275
1/4	19	3070	3950	5880	3525	3685	5000
3/8	19	3070	3950	5880	3525	3685	5000
1/2	14	3070	3950	5350	3210	3685	4550
3/4	14	3070	3950	5350	3210	3685	4550
1	11	4000	5200	7800	4680	4800	6630
1.1/4	11	4000	5200	7800	4680	4800	6630
1.1/2	11	4000	5200	7800	4680	4800	6630
2	11	6070	7890	9720	5830	7285	8270
2.1/2	11	6250	8125	9720	5830	7500	8270
3	11	6250	8125	9720	5830	7500	8270
4	11	9125	11850	14650	8790	10950	12450
5	11	10950	14235	16800	10080	13140	14280
6	11	12045	15650	18480	11050	14455	15700

Choose specification Carefully before ordering.

GAS TAPER GAUGES

RIGHT HAND	0.715" - 14 (18.16 mm)	1" - 14 (25.4 mm)	1.250" - 11 (31.75mm)
Full form Thread Plug for Checking threads in cylinder Neck ' Gauge ' A '	₹ 5200	₹ 6300	₹ 6400
Thread Plug for Checking Pitch Diameter of threads in cylinder Neck Gauge ' B '	4350	5250	5500
Plain Plug for checking Minor Dia. at small end of Taper in cylinder neck Gauge ' C '	2950	3650	3800
Plain Plug for checking Minor Dia. at Large end of Taper in cylinder neck Gauge ' D '	2470	3050	3190
Full form Thread Ring for Checking threads on Taper stem ' Gauge ' E '	8660	12390	12810
Thread Ring for Checking Pitch Diameter of threads on Taper stem Gauge ' F '	7250	10080	10290
Plain Ring for checking Major Dia. at small end of Taper stem Gauge ' G '	3860	4820	5200
Plain Ring for checking Major Dia. at Large end of Taper stem Gauge ' H '	3670	4330	4670

GAS TAPER GAUGES

Specification - DIN 477 – 1984 (Taper 3:25)

DIN – EN 629 & ISO 11363-2:2010 (E)

31.30 size is recommended in DIN 477 - 1984, but not specified in DIN – EN 629 & ISO 11363-2:2010 (E)

RIGHT HAND	17E (19.8 mm) 14 TPI	25E (28.8 mm) 14 TPI	Size 3 (31.30) 14 TPI
Gauges for Internal Threads/ Cylinder.			
Single part threaded plug gauge – Gauge 'I-2'	₹ 5200	₹ 6300	₹ 6400
Two part threaded plug gauge, small end diameter - Gauge 'I-4'	5200	6300	6400
Two part threaded plug gauge, large end diameter - Gauge 'I-6'	5200	6300	6400
Single part plain plug gauge- Gauge 'I-1'	2960	3650	3800
Two part plain plug gauge - small end diameter- Gauge 'I-3'	2960	3650	3800
Two part plain plug gauge - large end diameter - Gauge 'I-5'	2960	3650	3800
Gauges for External Threads/ Valves.			
Single part threaded Ring gauge - Gauge 'I-8'	₹ 8660	₹ 12390	₹ 12810
Two part threaded ring gauge - small end diameter Gauge 'I-10'	8660	12390	12810
Two part threaded ring gauge - large end diameter Gauge 'I-12'	8660	12390	12810
Single part plain ring gauge - Gauge 'I-7'	3860	4820	5200
Two part plain ring gauge - small end diameter Gauge 'I-9'	3860	4820	5200
Two part plain ring gauge - large end diameter Gauge 'I-11'	3860	4820	5200

Specifications for Gauge Blanks

For Thread Plug Gauges, Check Plug Gauges & Wear Check Plug Gauges

Nom. Diameter 1 - 40 mm	I.S 9631 - 1983
Nom. Diameter 40 - 120 mm	I.S 9608 - 1985
Nom. Diameter 120 - 200 mm	I.S 10685 - 1983
Nom. Diameter above 200 mm	Company standard.

For Thread Ring Gauges

Nom. Diameter 1 - 100 mm	I.S 9610 - 1985
Nom. Diameter above 100 mm	Company standard based on DIN 2285 & DIN 2299

For Thread Plug Gauge Handles

I.S 5388 - 1983

Registration Nos.

GSTIN : 27AAACT6213H1ZI

CIN : U17237PN1982PTC027369

Terms of Business

Prices	: Ex-works, Pune.
GST	: Extra as applicable at the time of dispatch
Packing	: Extra 3%
Freight	: Extra 3%
Despatch	: Courier service OR Road transport
Payment	: Advance by RTGS / NEFT

Proforma Invoice.

Please let us know the name and full address of your Bankers, along with the Order.

'**TRUTHREAD**' the name synonymous with Quality thread gauges was established in 1982.

During this journey of Three decades, by continuous modernization, we have built Manufacturing & Calibration facilities, which are comparable to global standards.

Today, we have a modern plant, measuring around twenty five thousand square feet, with battery of top class machine Tools including CNC machines. All the Thread Grinding machines are imported from world leaders like, 'Matrix Grinding Technologies,- U.K. 'and 'Reishauer- Switzerland'.

Even the marking on gauges is done with the help of Computer controlled 'Laser Marking Machine'. These excellent manufacturing facilities help us to produce gauges 'TRUE' to the thread specifications.

The precision of manufactured gauges is checked by our 'Quality Assurance' department, equipped with measuring equipments, like Universal Measuring Machines, capable of measuring up to 0.0001mm. Our calibration lab is Accredited by NABL for ISO 17025-2005 standard.

Precision Machines & measuring equipments, unless handled by competent and dedicated manpower, do not produce 'Quality Gauges'. Our employees, in unison, are striving hard to achieve objectives of 'Zero Defect Gauges' & 'Total Customer Satisfaction'.

More than this Infrastructure & manpower, we have added around three thousand active customers in our family. Without the support, confidence & trust of our customers, this journey would have not been possible & meaningful.



CIN : U17237PN1982PTC027369

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PL/15 Dtd. 01/04/2019